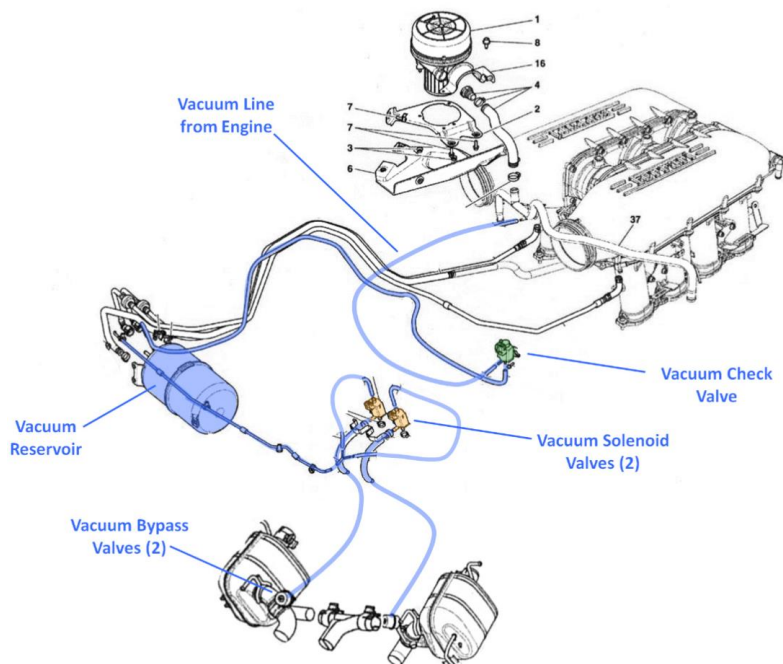
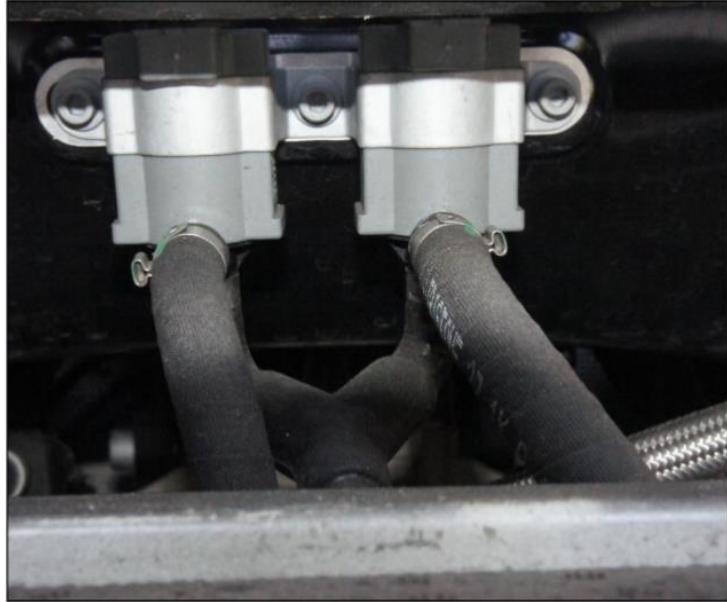
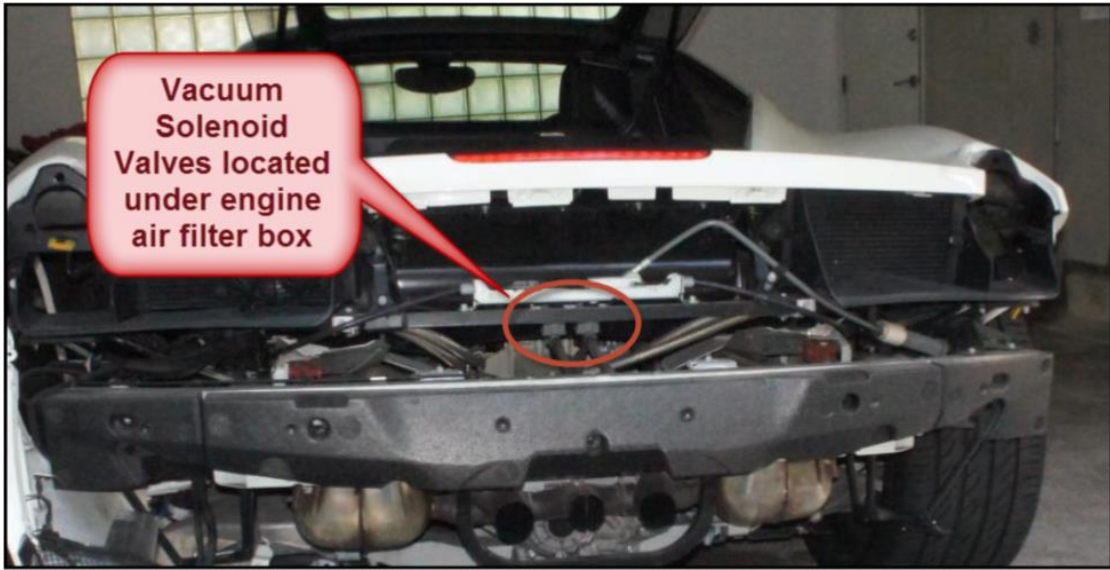
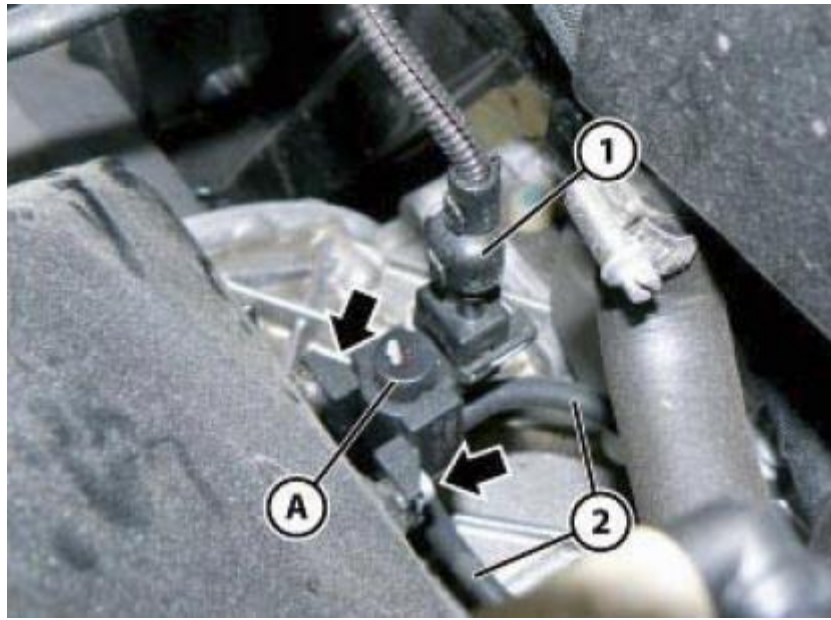


Forza Componenti













Lateral cosmetic shields

- Undo the screws indicated.
- Remove the lateral cosmetic shields (A), disconnecting the water drainage pipes.
- FROM Ass.ly No. 93871, the water drainage pipes are no longer included.



Centre cosmetic shield

- Remove both lateral cosmetic engine compartment shields.
- Undo the screws indicated.
- Remove the centre cosmetic shield (C).

**Tightening torque**

		Nm	Class
Fastening engine compartment cosmetic shields	Screw	4.5 Nm	B

**Lateral cosmetic shields**

- Fit the lateral cosmetic shields (A), connecting the water drainage pipes.
- **FROM Ass.ly No. 93871**, the water drainage pipes are no longer included.
- Hand tighten the screws indicated.



Tightening torque	Nm	Class
Screw	4.5 Nm	B

**Centre cosmetic shield**

- Fit the centre cosmetic shield (C).
- Hand tighten the screws indicated.

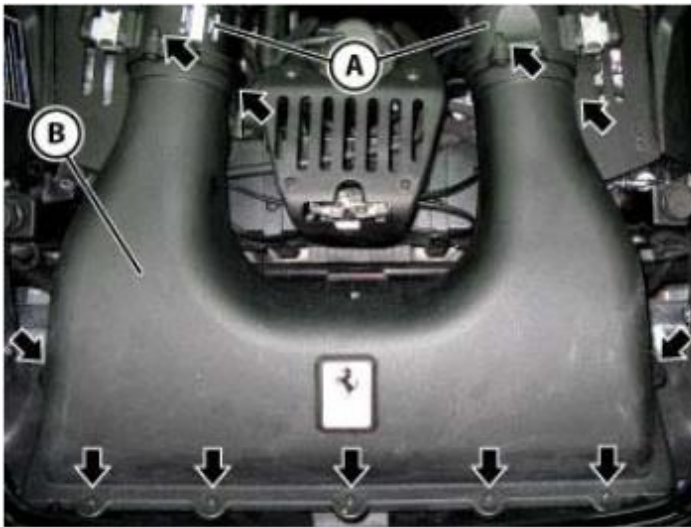


Tightening torque	Nm	Class
Screw	4.5 Nm	B

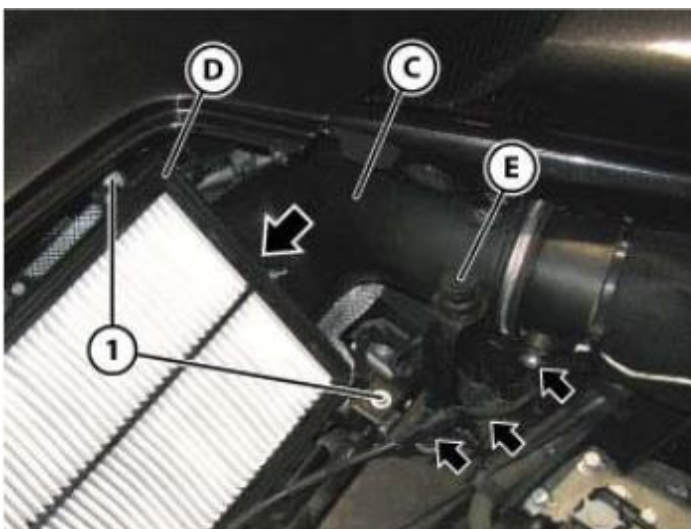
- Refit both lateral cosmetic engine compartment shields.



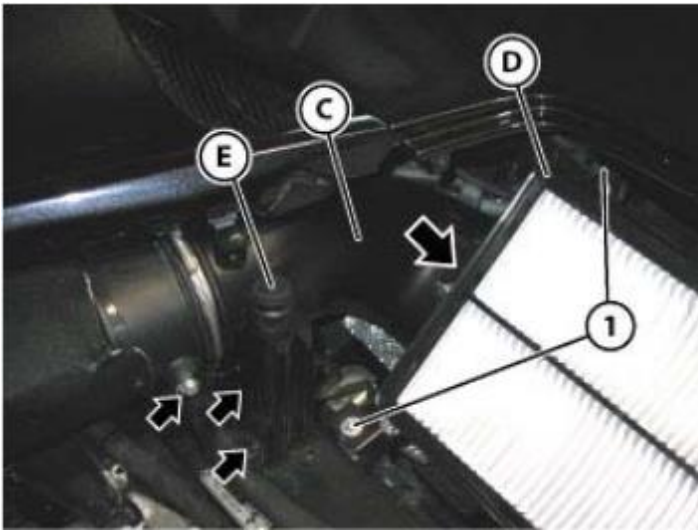
- Place a few strips of adhesive tape to protect the bodywork on the areas shown in the photo aside.



- Undo the indicated nuts fastening the air flow meters (A) to the air filter box cover (B).
- Undo the screws indicated fastening the air filter box cover (B).
- Remove the air filter box cover (B) from the relative seat, disconnecting from the air flow meters (A) and retrieving the O-rings.



- Loosen the indicated screw collar fastening the left hand lateral hose union (C) to the air filter box (D).
- Disconnect the left hand lateral hose union (C) from the air filter box (D).
- Undo the nuts (1) fastening the air filter box (D).
- Undo the indicated screws fastening the left hand bracket (E) to the engine compartment lid mounting.
- Remove the left hand bracket (E) from the relevant seat.



- Loosen the indicated screw collar fastening the right hand lateral hose union (C) to the air filter box (D).
- Disconnect the right hand lateral hose union (C) from the air filter box (D).
- Undo the nuts (1) fastening the air filter box (D).
- Undo the indicated screws fastening the right hand bracket (E) to the engine compartment lid mounting.
- Remove the right hand bracket (E) from the relevant seat.



- Undo the indicated screws fastening the bracket (F) to the back of the air filter box (D).
- Remove the bracket (F) from the relevant seat.


- Working with due caution, remove the air filter box from the relevant seat.

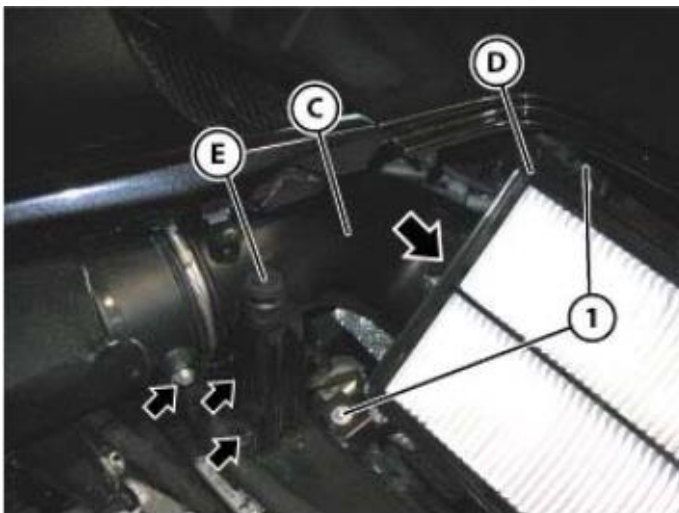
At the above point, the original manual assumed you had removed the rear bumper. You will not be able to remove the air filter box, but you will now be able to shift it aside to gain access to the vacuum solenoid valves and the electrical connectors.

- Working with due caution, fit the air filter box in the relative seat.




- Fit the bracket (F) in the relative seat.
- Tighten the indicated screws fastening the bracket (F) to the back of the air filter box (D).

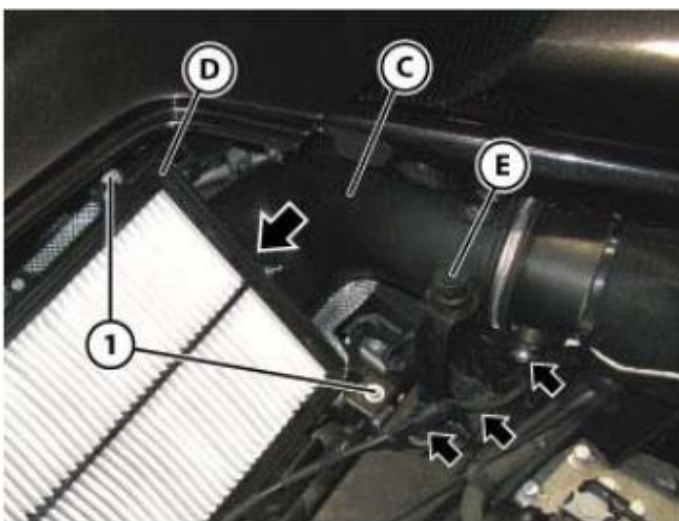
		
Tightening torque	Nm	Class
Screw	4 Nm	B




- Fit the right hand bracket (E) in the relative seat.
- Tighten the indicated screws fastening the right hand bracket (E) to the engine compartment lid mounting.
- Tighten the nuts (1) fastening the air filter box (D).

		
Tightening torque	Nm	Class
Nut	9 Nm	B

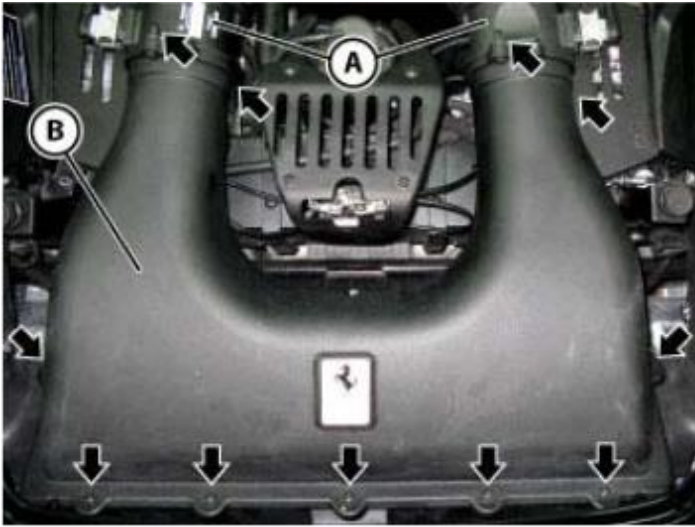
- Connect the right hand lateral hose union (C) to the air filter box (D).
- Tighten the indicated screw collar fastening the right hand lateral hose union (C) to the air filter box (D).



- Fit the left hand bracket (E) in the relative seat.
- Tighten the indicated screws fastening the left hand bracket (E) to the engine compartment lid mounting.
- Tighten the nuts (1) fastening the air filter box (D).

		
Tightening torque	Nm	Class
Nut	9 Nm	B

- Connect the left hand lateral hose union (C) to the air filter box (D).
- Tighten the indicated screw collar fastening the left hand lateral hose union (C) to the air filter box (D).



- Fit the air filter box cover **(B)** in the relative seat, refitting the O-rings and connecting the cover to the air flow meters **(A)**.
- Tighten the screws indicated fastening the air filter box cover **(B)**.
- Tighten the indicated nuts fastening the air flow meters **(A)** to the air filter box cover **(B)**.